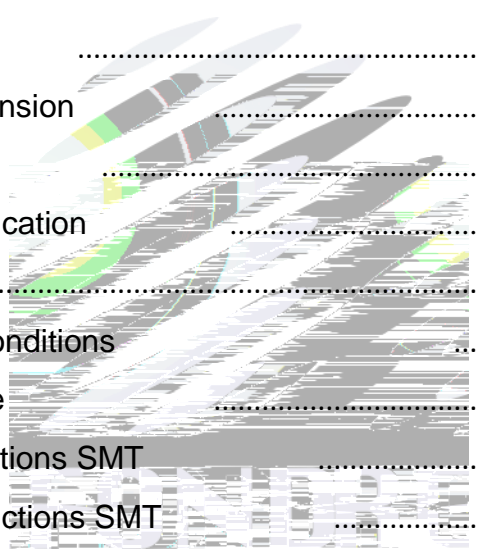


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1. Description

1.1 General Description



This product uses the EMC package, it has a high reliability. it also be widely application for security monitoring and senso.

Size(mm): 3.00mmX3.00mmX3.08mm.

EMC

3.00mmX3.00mmX3.08mm.

1.2 Features

Low forward voltage.

850nm.

850nm

Pb-free reflow soldering application.

Moisture sensitive level:Level3.

Level 3

RoHS compliant.

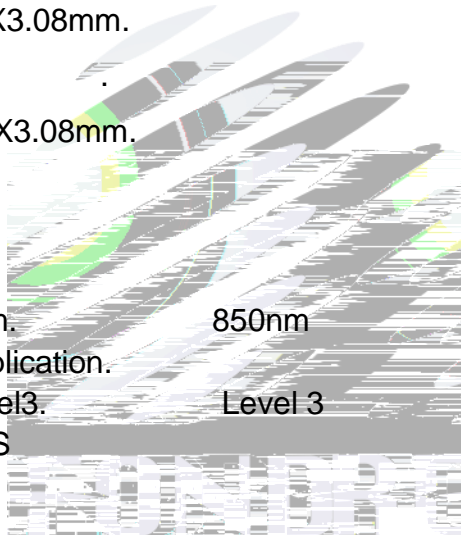
RoHS

1.3 Application

Surveillance systems.

Infrared Illumination for cameras.

Machine vision systems.



1.4 Package Dimension

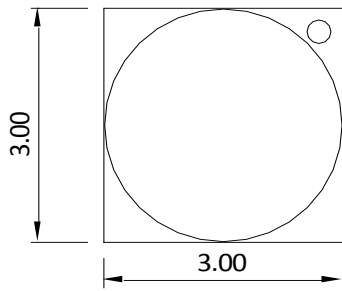


Fig.1-1 Top view



Cathode
Anode

Fig.1-2 Polarity

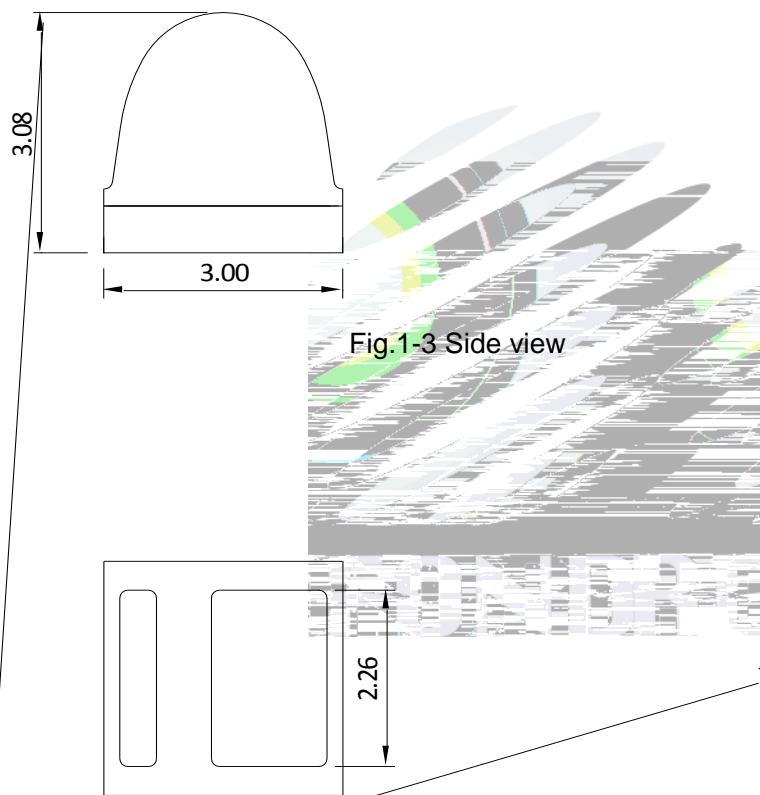


Fig.1-3 Side view

Fig.1-4 Bottom view

Fig.1-5 Soldering patterns

Notes

1. All dimensions units are millimeters.
2. All dimensions tolerances are ± 0.2 mm unless otherwise noted.

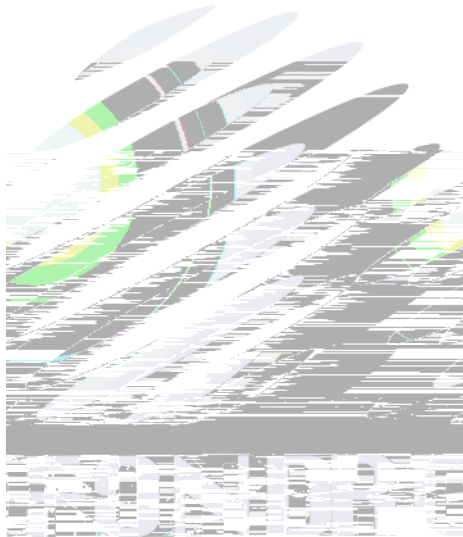


± 0.2



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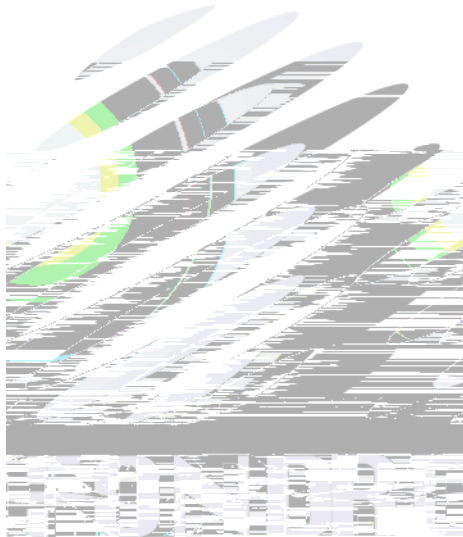
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REFORD TECHNOLOGY



1.6 Typical optical characteristics curves

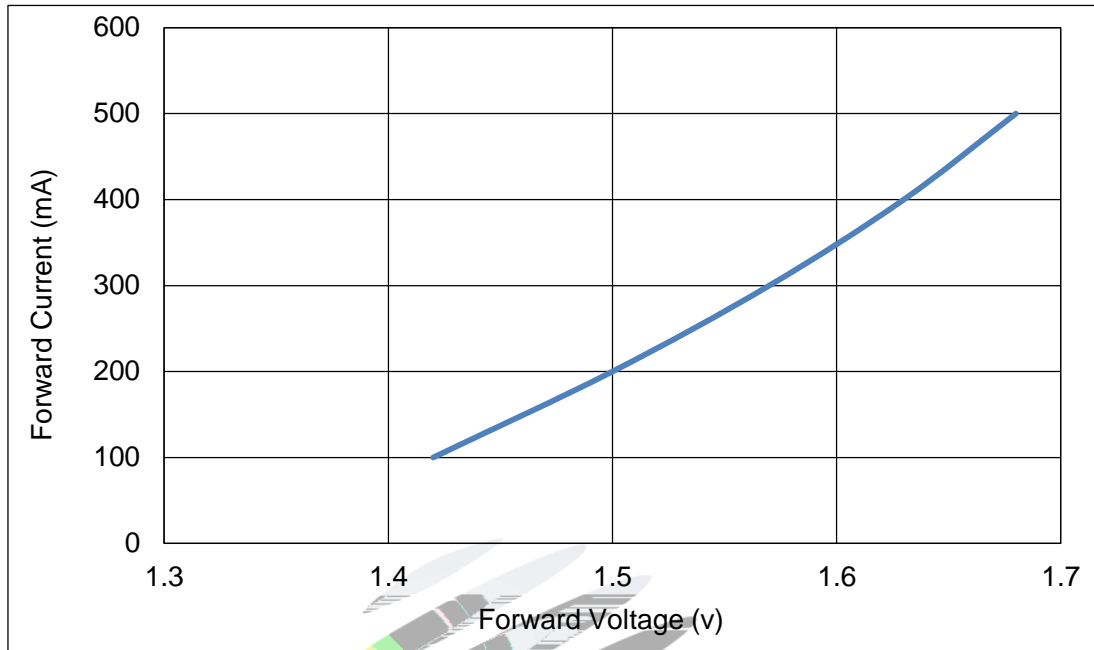


Fig 1-6 Forward Voltage Vs. Forward Current

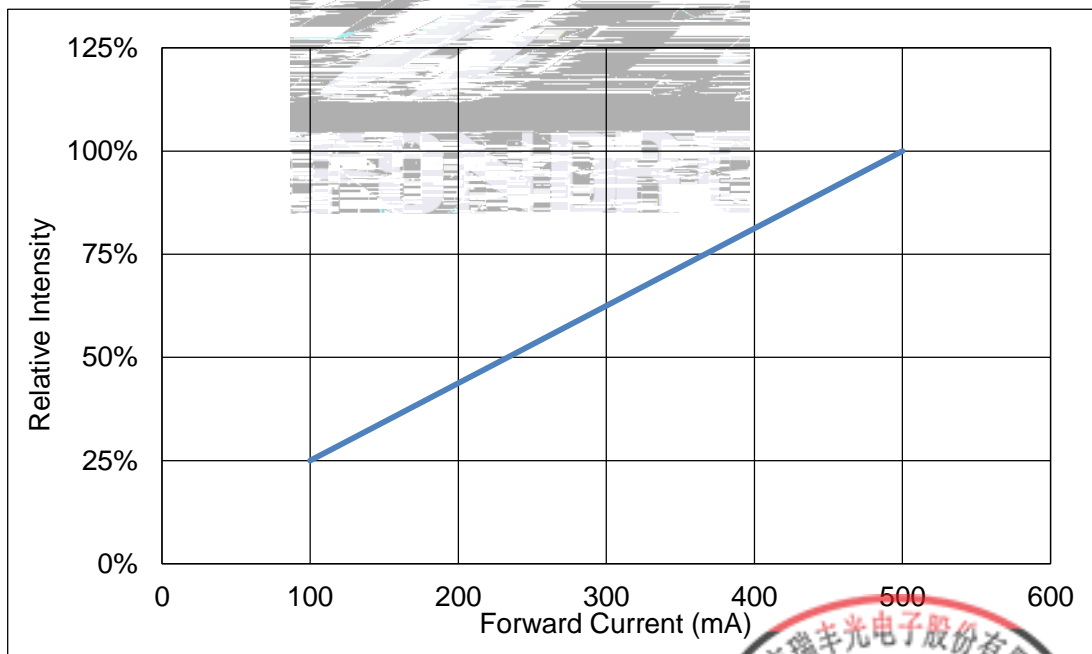
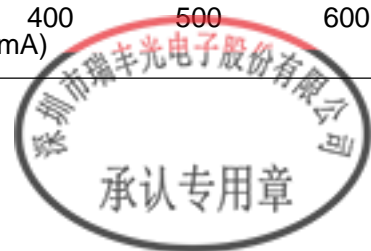


Fig 1-7 Forward Current Vs. Relative Intensity



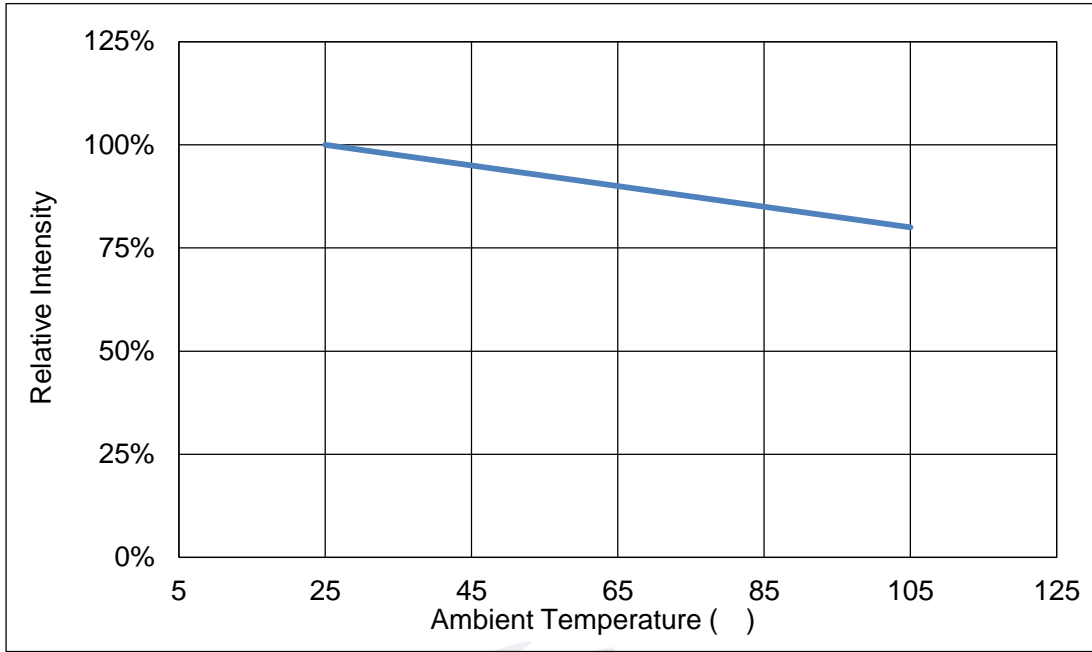


Fig 1-8 Ts Temperature Vs Relative Intensity

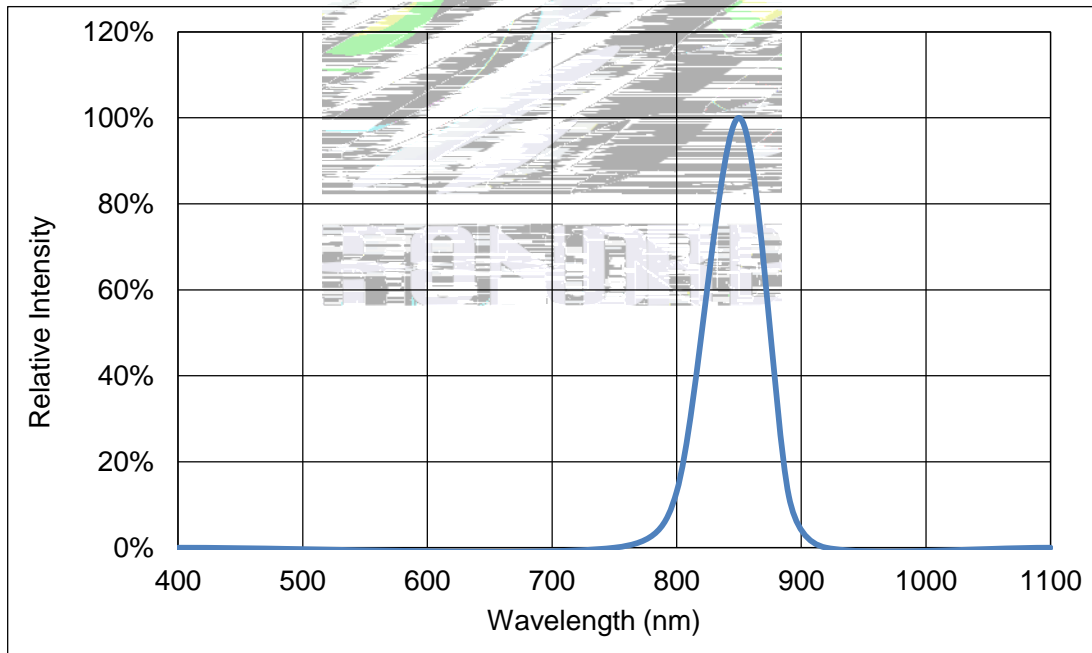


Fig 1-9 Spectrum Distribution



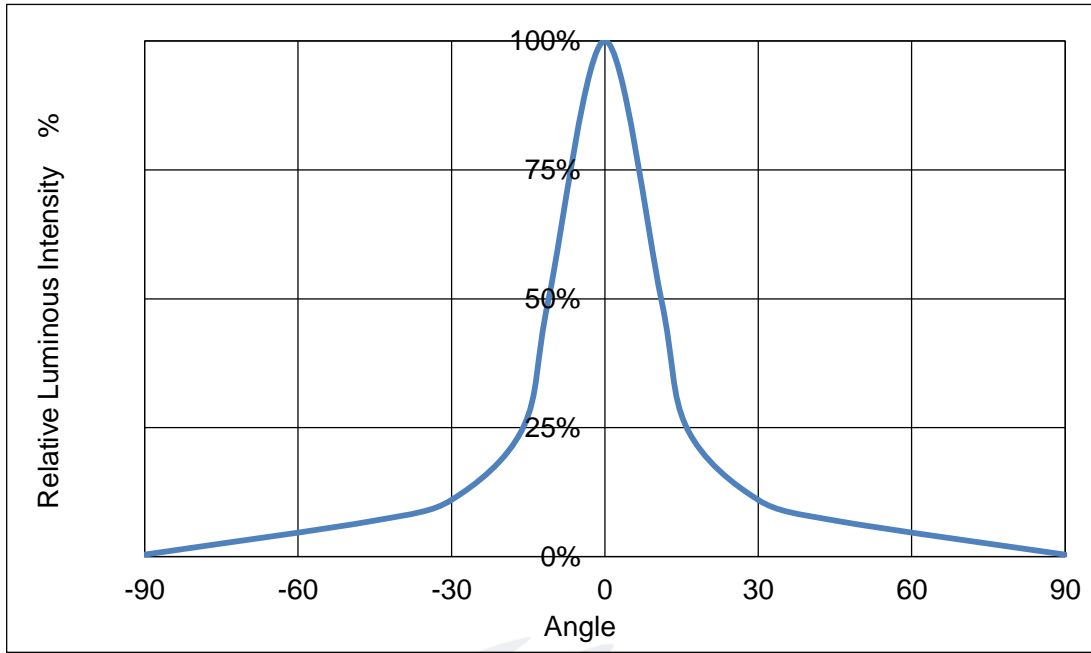


Fig 1-10 Radiation diagram

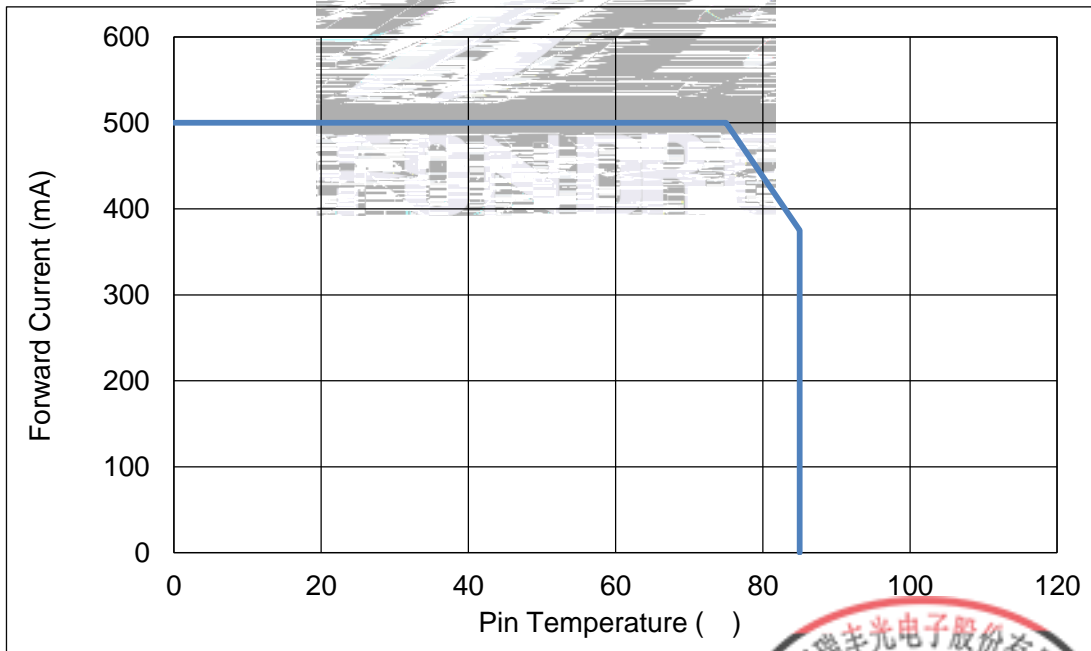
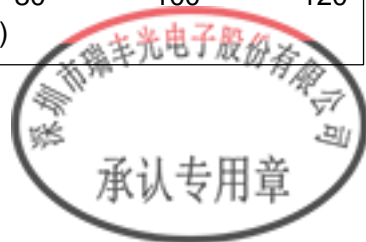


Fig 1-11 Ts Temperature Vs Forward Current



2. Packaging

2.1 Packaging Specification

Package: 2500pcs/reel. 2500pcs

2.1.1 Carrier Tape Dimension

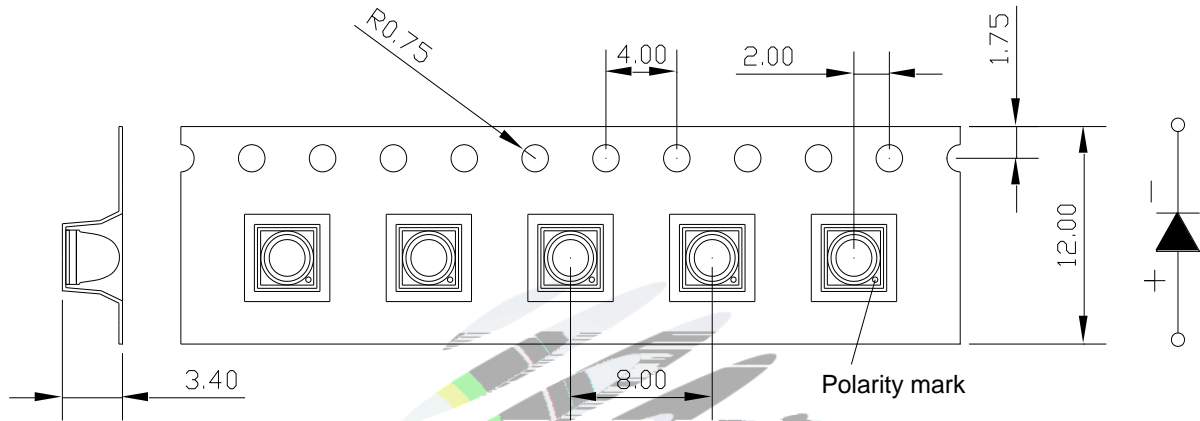


Fig.2-1 Carrier Tape Dimension

2.1.2 Reel Dimension

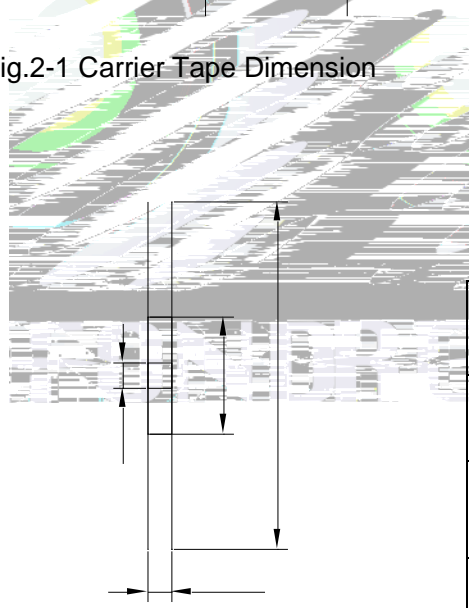
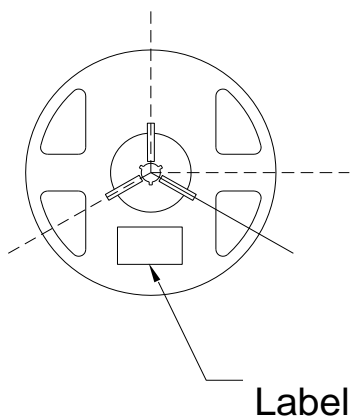


Table 2-1 Dimension

A	12.7±0.3mm
B	330.2±2mm
C	79.5±1mm
D	14.3±0.2mm

Fig.2-2 Reel Dimension

Notes

The tolerances unless mentioned ± 0.1 mm. Unit : mm 注：未注公差为 ± 0.1 毫米 尺寸单位：毫米



2.1.3 Label Form Specification

PART NO.	
SPEC NO.	
LOT NO.	
<hr/>	
BIN CODE	
e	WLP
VF	
	QTY:
	DATE:

Fig 2-3 Label Form Specification

Table 2-2 Label Form Specification

PART NO	Part Number
SPEC NO	Spec Number
LOT NO	Lot Number
BIN CODE	Bin Code
	Total radiant flu
WLP	Peak Wavelength
VF	Forward Voltage
QTY	Packing Quantity
DATE	Made Date

2.2 Moisture Resistant Packing

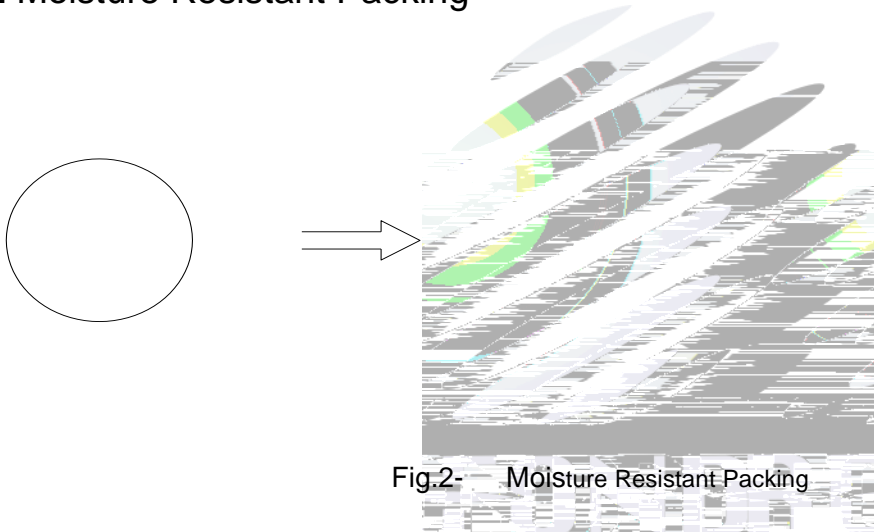


Fig.2- Moisture Resistant Packing

2.3 Cardboard Box

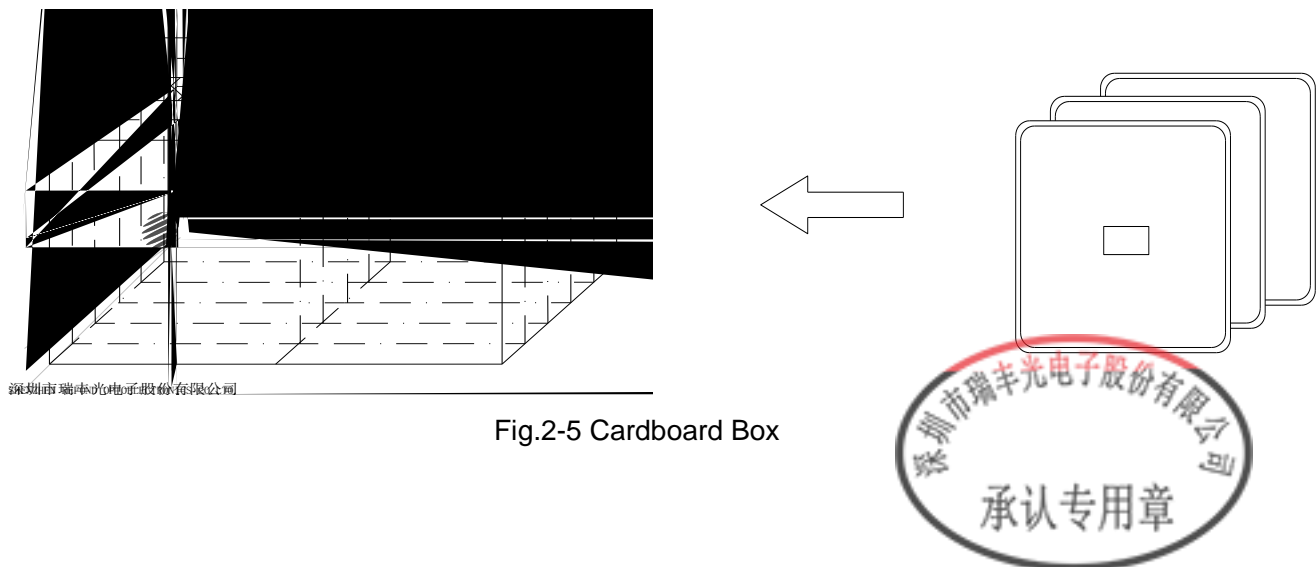


Fig.2-5 Cardboard Box

2.4 Reliability Test Items And Conditions

Table 2-3 Reliability Test Items And Conditions

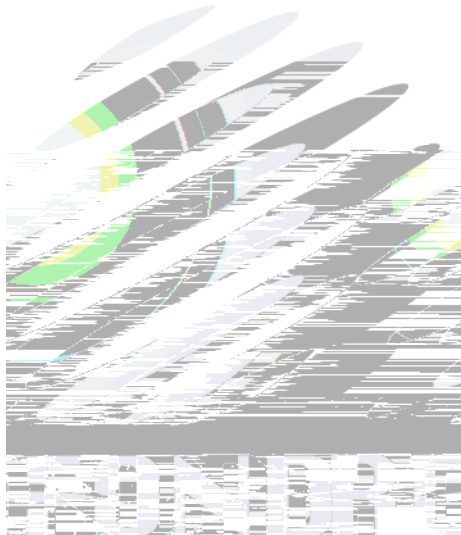
Test Items	Ref.Standard	Test Condition	Time	Quantity	Ac/Re /
Reflow	JESD22-B106	Temp:260 max T=10 sec	3times.	10Pcs.	0/1
Temperature Cycle	JESD22-A106	100°C 30 min. -40°C 30 min.	100 cycles	10Pcs.	0/1
Thermal Shock	JESD22-A104	-40 15min 10s 100 15min	300 cycles	10Pcs.	0/1
High Temperature Storage	JESD22-A103	Temp:100	1000 hrs.	10Pcs.	0/1
Low Temperature Storage	JESD22-A119	Temp:-40	1000 hrs.	10Pcs.	0/1
Life Test	JESD22-A108	Ta=25 If=500mA	1000 hrs.	10Pcs.	0/1



2.5 Criteria For Judging Damage

Table Criteria For Judging Damage

Test Items	Symbol	Test Condition
------------	--------	----------------



3. SMT Reflow Soldering Instructions SMT

3.1 SMT Reflow Soldering Instructions SMT

Fig.3-1 SMT Reflow Soldering Instructions SMT

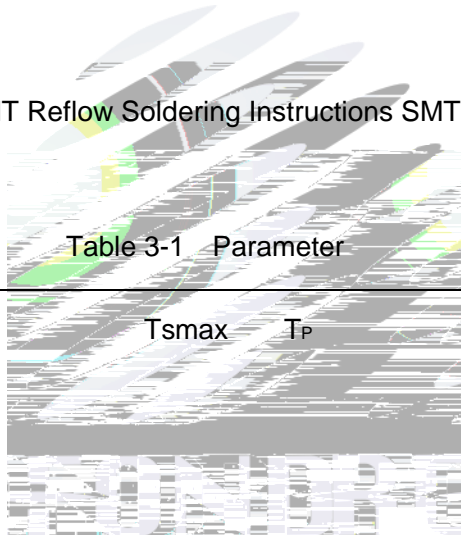


Table 3-1 Parameter

Average temperature rise speed

T_{smax} T_p

3 °C/ Max 3 °C/ s

(1) Reflow soldering should not be done more than two times. In the case of more than 24 hours passed soldering after first, LEDs will be damaged.

24

LED

(2) When soldering , do not put stress on the LEDs during heating.

3.1.1 Soldering Iron

(1) When hand soldering, keep the temperature of iron below less 300°C less than 3 seconds

300

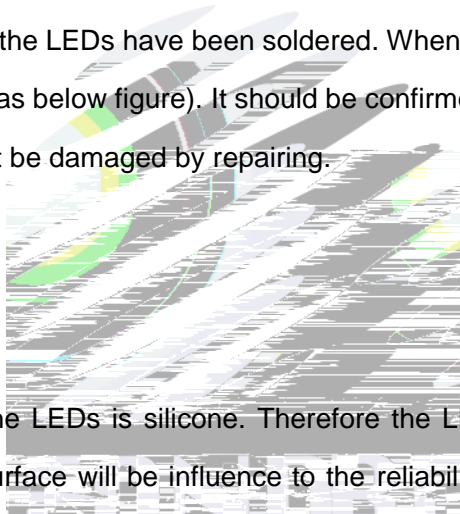
3

The hand solder should be done only one time.

3.1.2 Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable,a double-head soldering iron should be used (as below figure). It should be confirmed in advance whether the characteristics of LEDs will or will not be damaged by repairing.

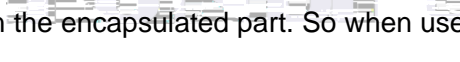
LED



LED

3.1.3 Cautions

The encapsulated material of the LEDs is silicone. Therefore the LEDs have a soft surface on the top of package. The pressure to the top surface will be influence to the reliability of the LEDs. Precautions should be taken to avoid the strong pressure on the encapsulated part. So when use the picking up nozzle, the pressure on the silicone resin should be proper.



(2) Components should not be mounted on warped (non coplanar) portion of PCB. After soldering, do not warp the circuit board.

PCB

(3) Do not apply mechanical force or excess vibration during the cooling process to normal temperature after soldering. Do not rapidly cool device after soldering.



4. Handling Precautions

4.1 Handling Precautions

(1) LED operating environment and sulfur element composition cannot be over 100PPM in the LED mating usage material. This is provided for informational purposes only and is not a warranty or endorsement.

LED

100PPM.

(2) In order to prevent external material from getting into the inside of LED, which may cause the malfunction of LED, the single content of Bromine element is required to be less than 900PPM, the single content of Chlorine element is required to be less than 900PPM, the total content of Bromine element and Chlorine element in the external materials of the application products is required to be less than 1500PPM. This is provided for informational purposes only and is not a warranty or endorsement.

LED

900PPM

900PPM

1500PPM.

(3) VOCs (Volatile organic compounds) emitted from materials used in the construction of fixtures can penetrate silicone encapsulants of LEDs and discolor when exposed to heat and photonic energy. The result can be a significant loss of light output from the fixture. Knowledge of the properties of the materials selected to be used in the construction of fixtures can help prevent these issues. Refond advises against the use of any chemicals or materials that have been found or are suspected to have an adverse affect on device performance or reliability. To verify compatibility, Refond recommends that all chemicals and materials be tested in the specific application and environment for which they are intended to be used. Attaching LEDs, do not use adhesives that outgas organic vapor.

LED

LED

LED

LED

(4) Handle the component along the side surface by using forceps or appropriate tools; do not directly touch or Handle the silicone lens surface, it may damage the internal circuitry.



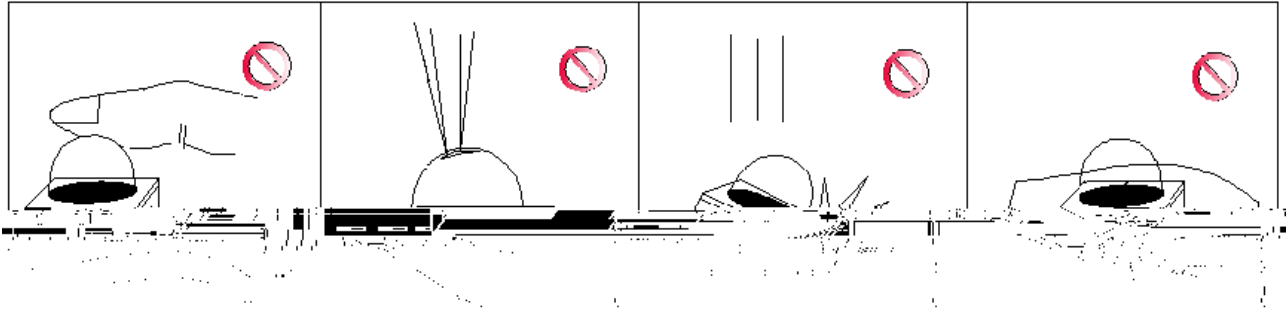
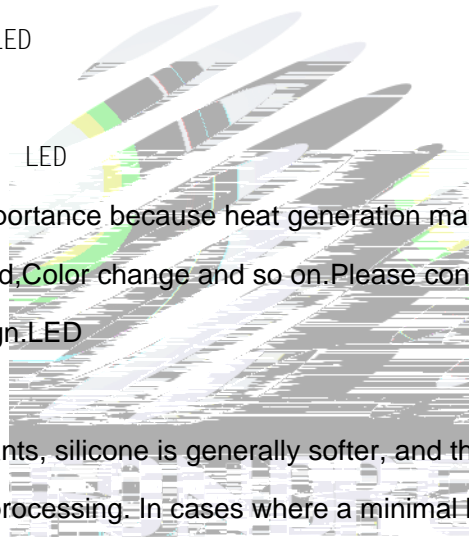


Fig 4-1

(5) In designing a circuit, the current through each LED can not be exceed the absolute maximum rating specified for each LED. In the meanwhile, resistors for protection should be applied, otherwise slight voltage shift will cause big current change, burn out may happen. The driving circuit must be designed to allow forward voltage only when it is ON or OFF. If the reverse voltage is applied to LED, migration can be generated resulting in LED damage.

LED



LED

(6) Thermal Design is paramount importance because heat generation may result in the Characteristics decline, such as brightness decreased, Color change and so on. Please consider the heat generation of the LEDs when making the system design.

LED

LED

(7) Compared to standard encapsulants, silicone is generally softer, and the surface is more likely to attract dust, requiring special care during processing. In cases where a minimal level of dirt and dust particles cannot be guaranteed, a suitable cleaning solution must be applied to the surface after the soldering of components. Refond suggests using isopropyl alcohol for cleaning. In case other solvents are used, it must be assured that these solvents do not dissolve the package or resin. Ultrasonic cleaning is not recommended. Ultrasonic cleaning may cause damage to the LED.

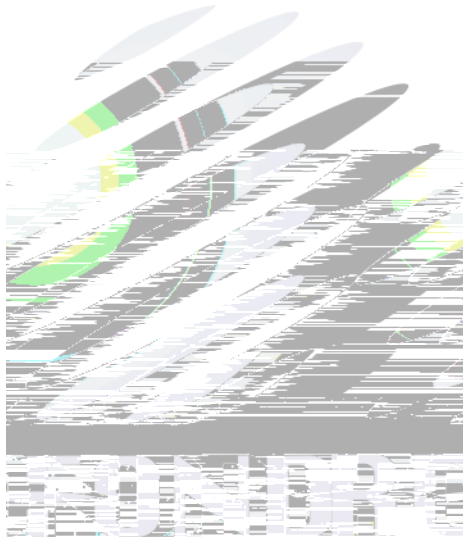
LED





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Declare

This specification is written both in English and in Chinese and the latter is formal.

